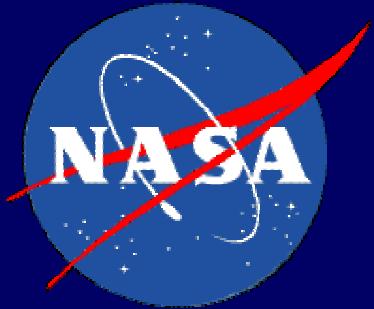


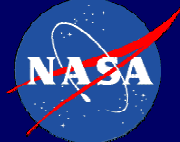
Returning Shuttle to Safe Flight



**Bryan O'Connor, NASA Headquarters
Associate Administrator for
Safety and Mission Assurance**

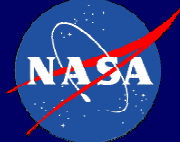
**Presentation to the Safety and
Health Managers Meeting**

March 3, 2004



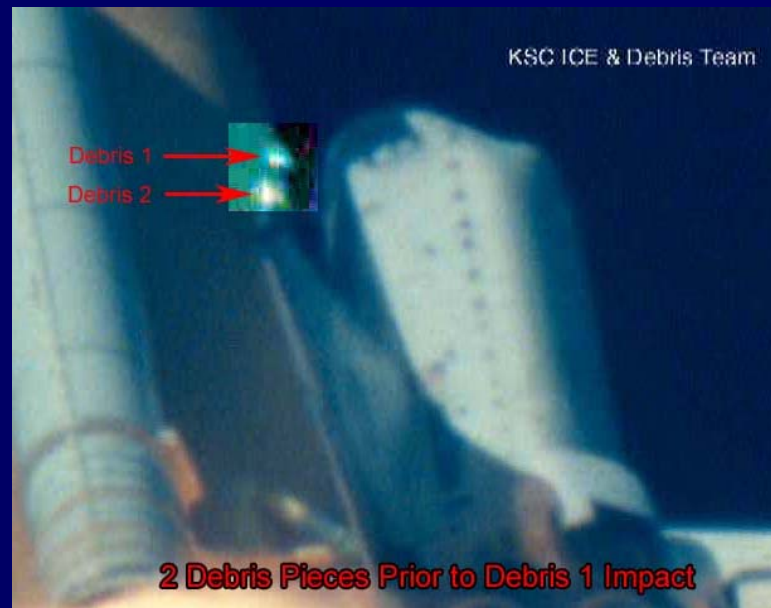
Overview

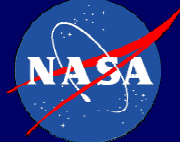
- *Columbia* Accident Scenario and Board Recommendations
- Return to Flight (RTF) Process
- NASA Plan and Technical Challenges for RTF
- The Risk Outlook



Columbia Accident Scenario

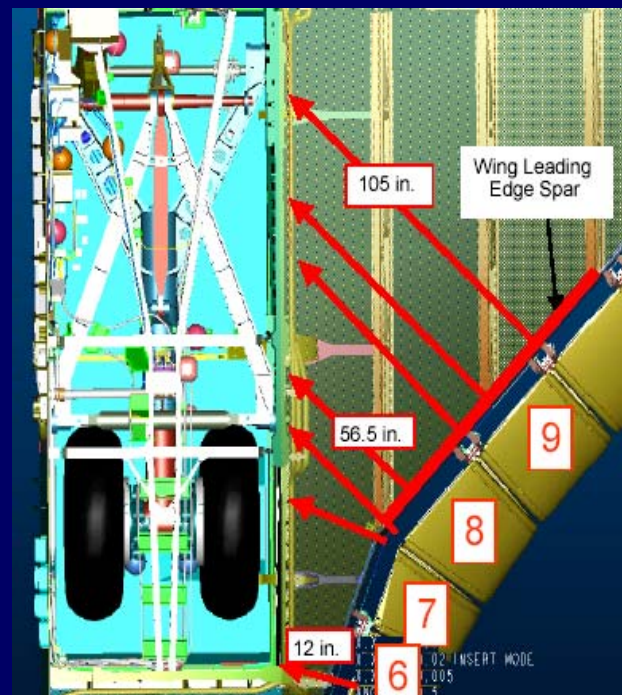
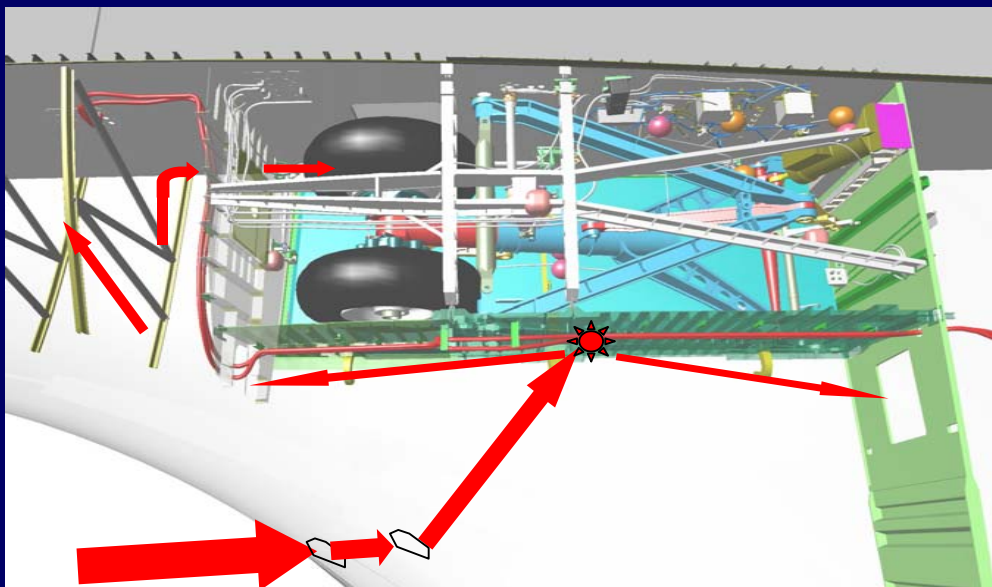
- 81 seconds after launch, at an altitude of 65,000 feet, Mach 2.46, bipod foam separates from the ET
- Foam, 21 to 27 inches long by 12 to 18 inches wide, weighing 1.67 pounds strikes the vehicle at relative velocity of ~545mph
- Foam impacts Wing Leading Edge Reinforced Carbon-Carbon near Panels 8-9





Columbia Accident Scenario

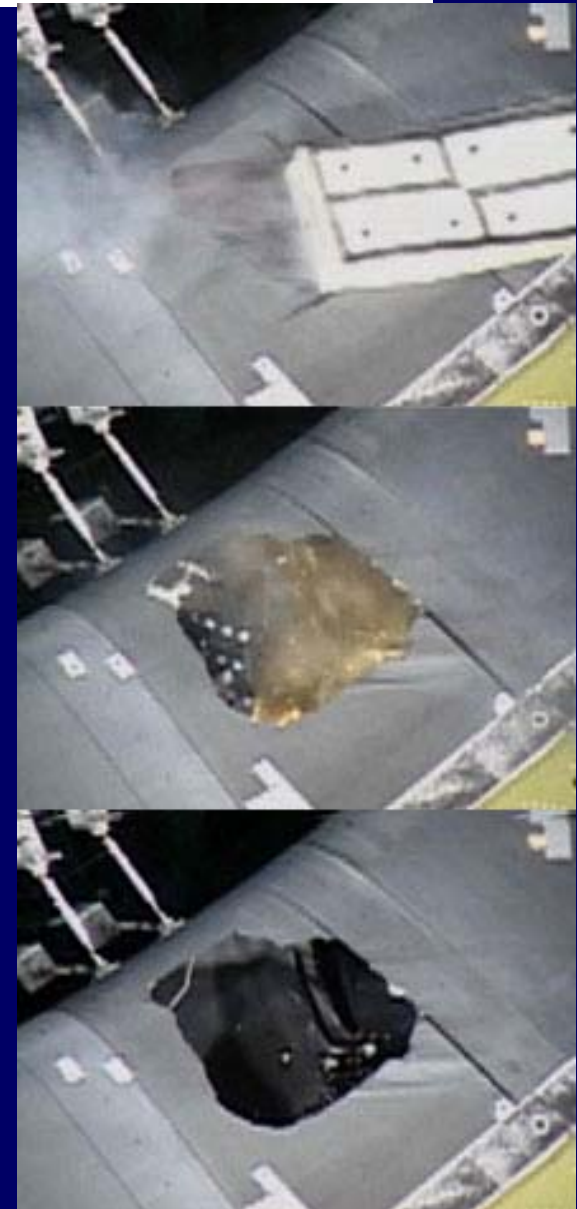
- On re-entry, plasma enters the breached leading edge of the wing near Reinforced Carbon-Carbon Panels 8-9
- Plasma flow in left wing degrades internal structural integrity
- Vehicle motion too great for flight control system to manage, leads to loss of vehicle control and aerodynamic break-up

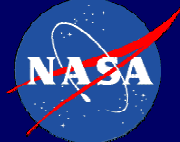




Impact Test Confirms Accident Scenario

- Several million CFD runs on high speed computers at Ames have verified speed of liberated foam (>700 ft/sec)
- Investigators conducted 6 full scale tests with little or no damage, then on the 7th try, they found the “smoking gun”
- Reinforced Carbon-Carbon Panel # 8 impacted with a 1.67 pound piece of foam moving at a speed of 777 ft/sec
- Impact leaves 16-17 inch diameter hole
- Tests confirm accident scenario

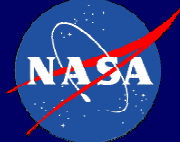




Organizational Cause Factors

“Cultural traits and organizational practices detrimental to safety”:

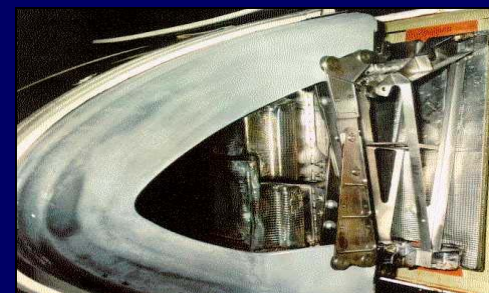
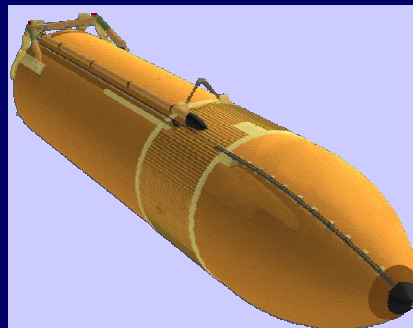
- reliance on past success*
- organizational barriers to effective communications*
- lack of integrated management*
- informal decision-making processes*

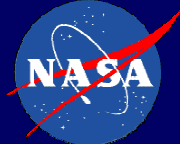


Columbia Board Recommendations

29 Recommendations in the Following Categories:

- Improve Thermal Protection System Monitoring and Repair
- Fix Debris Shedding from the External Tank
- Improve Vehicle Imaging Capability
- Qualify the Bolt Catcher Separation Mechanism
- Improve Flight Hardware Closeout Documentation
- Improve the Foreign Object Debris Program
- Improve MMT Training
- Launch Schedules Consistent with Resources
- Upgrade Orbiter Sensor Data
- Create an Independent Technical Engineering Authority
- Upgrade Closeout Photo Process
- OSMA take direct line authority over all SMA
- Re-Certify the Shuttle for Flights beyond 2010





ISS On-Orbit Operating Status

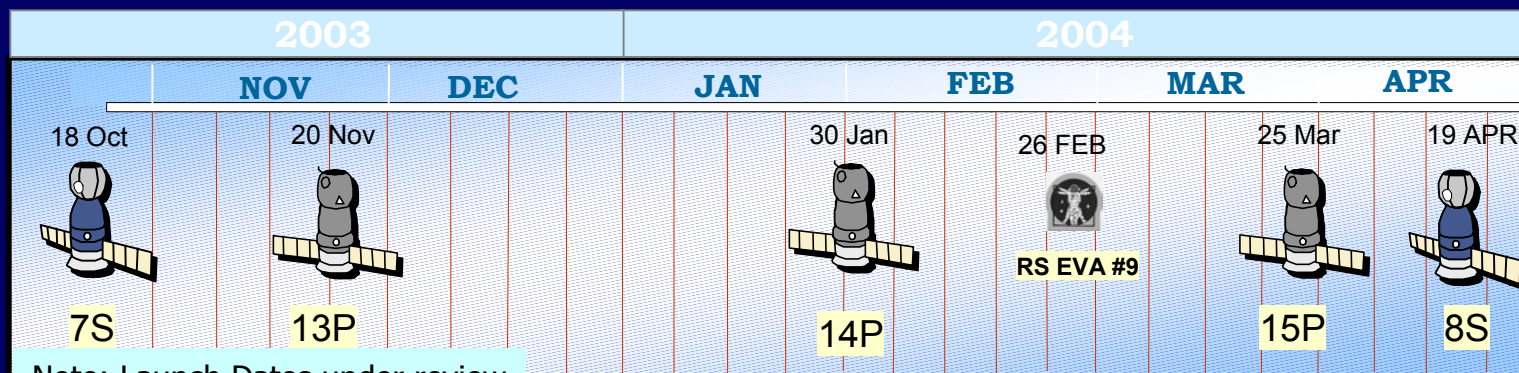
- Reduced Crew in good shape
- Critical consumables currently on board maintainable thru Spring 04
- Water conservation working well
- On-orbit subsystems performing well
- Relieves Progress resupply pressure

Expedition 8 Oct 2003 – April 2003



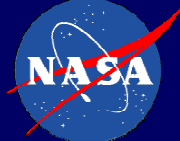
Alexander Kaleri
Flight Engineer

C. Michael Foale
Commander



Note: Launch Dates under review





Return to Flight Critical Activities

Orbiter

- RCC Inspection/Installation
- Tile Inspections
- Other Non-Columbia issues (Rudder Speedbrake)



Tile Bonding

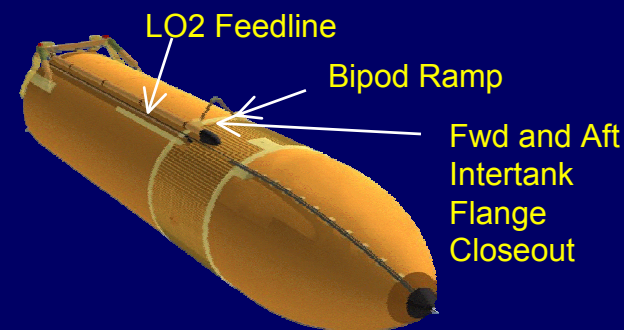


Wing RCC Panel

External Tank Certification

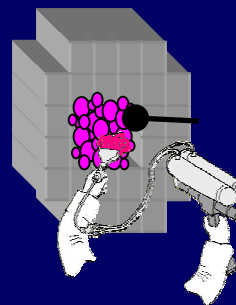
- Bipod Foam Ramp Redesign
- Feedline Bellows Redesign
- Intertank Flange Debris Prevention

Bipod
Foam
Ramp



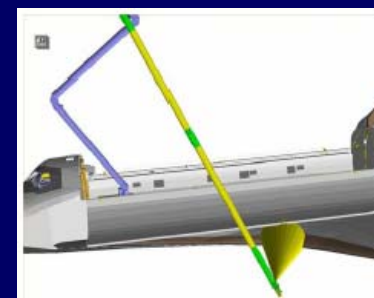
Risk Mitigation

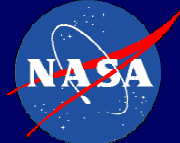
- Tile and RCC Repair
- Boom and Sensor Installation
- Improve Camera Coverage
- Safe Haven on ISS



Tile Repair Concept

On-orbit Boom inspection





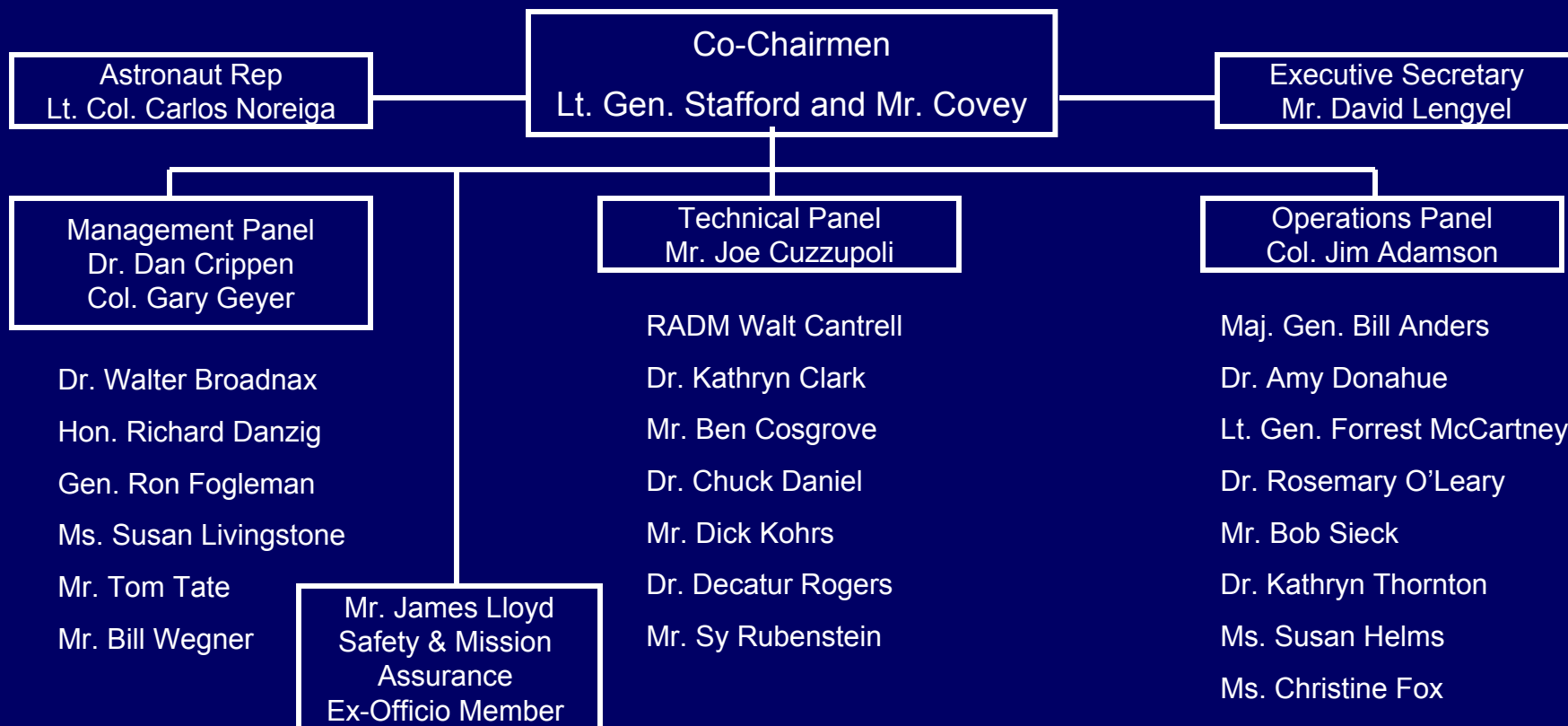
RTF Task Group – Stafford-Covey Task Group

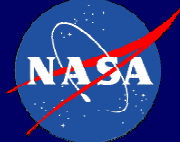
Lt. Gen. Thomas Stafford
Former Apollo Astronaut



Mr. Richard O. Covey
Former Shuttle Astronaut

Purpose and Objective: Perform an independent assessment of NASA's actions to implement the recommendations of the CAIB, as they relate to the safety and operational readiness of STS-114.



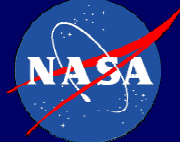


ISS Assembly Challenges Ahead

Following Shuttle RTF:

- 8 missions to reach U.S. Core complete
- ~19 additional missions to reach International Partner Core complete
- ~6-7 years to International Partner Core complete
- Human Shuttle missions to ISS terminated after IP Core Complete



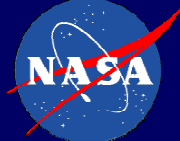


Launch Planning – RTF Schedule

RTF Launch Window

- Milestone driven
- Milestones established by technical improvements
- Launch constraints will limit flight opportunities
- Earliest Planning Date Mar '05 (protects May safe haven/rescue)





RTF from the Risk Perspective

Known Knowns

- Data based knowledge
- Demonstrated performance
- Test-validated analysis, models
- Operation within certification

Known Unknowns

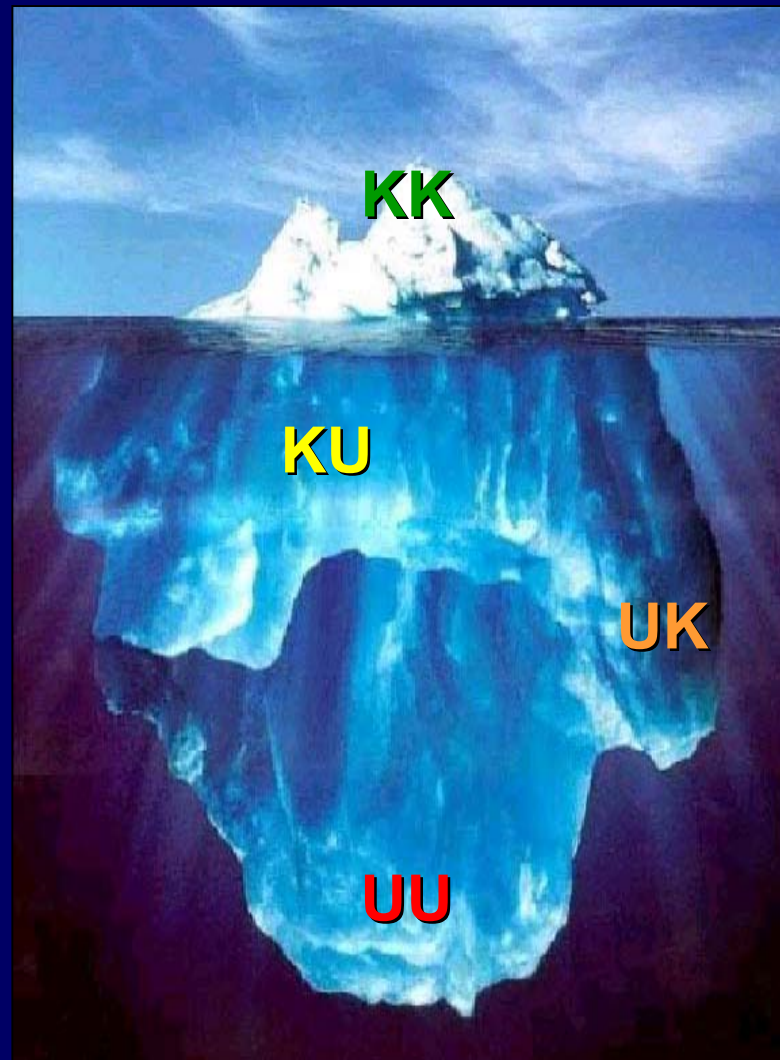
- Generic but undemonstrated hazards
- Risk analysis uncertainties
- Acknowledged test and analysis limitations
- Modeling and simulation based predictions
- Operation within cert but out of family

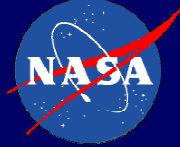
Unknown Knowns

- Miscommunicated test or analysis results
- Poor understanding of data or environment
- Poor documentation & loss of corp. memory

Unknown Unknowns

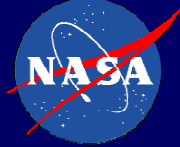
- Wrong assumptions
- Untested environments
- True experimental research
- Operation outside of certification





Addressing the Risks

- If the NASA mission is about defying gravity,
then
- ***The Shuttle RTF strategy is about defying buoyancy***
 - ***Known Unknowns: (Hazard Analysis and Risk Management)***
 - *Reduce uncertainties with testing, analysis and attention to flight performance*
 - *Recertify to the real environment*
 - *Treat remaining uncertainty with conservative ground and flight procedures and operating margins (hazard controls)*
 - ***Unknown Knowns: (Continuous Process Improvement)***
 - *Continuously assess and improve program communications, documentation, workforce competence*
 - *Go to root cause on mishap investigations*
 - *Improve data analysis tools and techniques (e.g. trending, mining, etc.)*
 - ***Unknown Unknowns: (Research, Test and Evaluation)***
 - *Understand the limitations of the system in the real environment;*
 - *Challenge our old assumptions, models and analyses*



Summary

- NASA embraces the Columbia Board Report
- NASA will “Raise The Bar” to ensure a safe mission return to flight
- RTF process is deliberate, cautious, risk informed and milestone driven
- Three Orbiter Shuttle fleet supports continued ISS assembly and operation
- Safe return to flight is the first goal of the President’s new exploration vision

